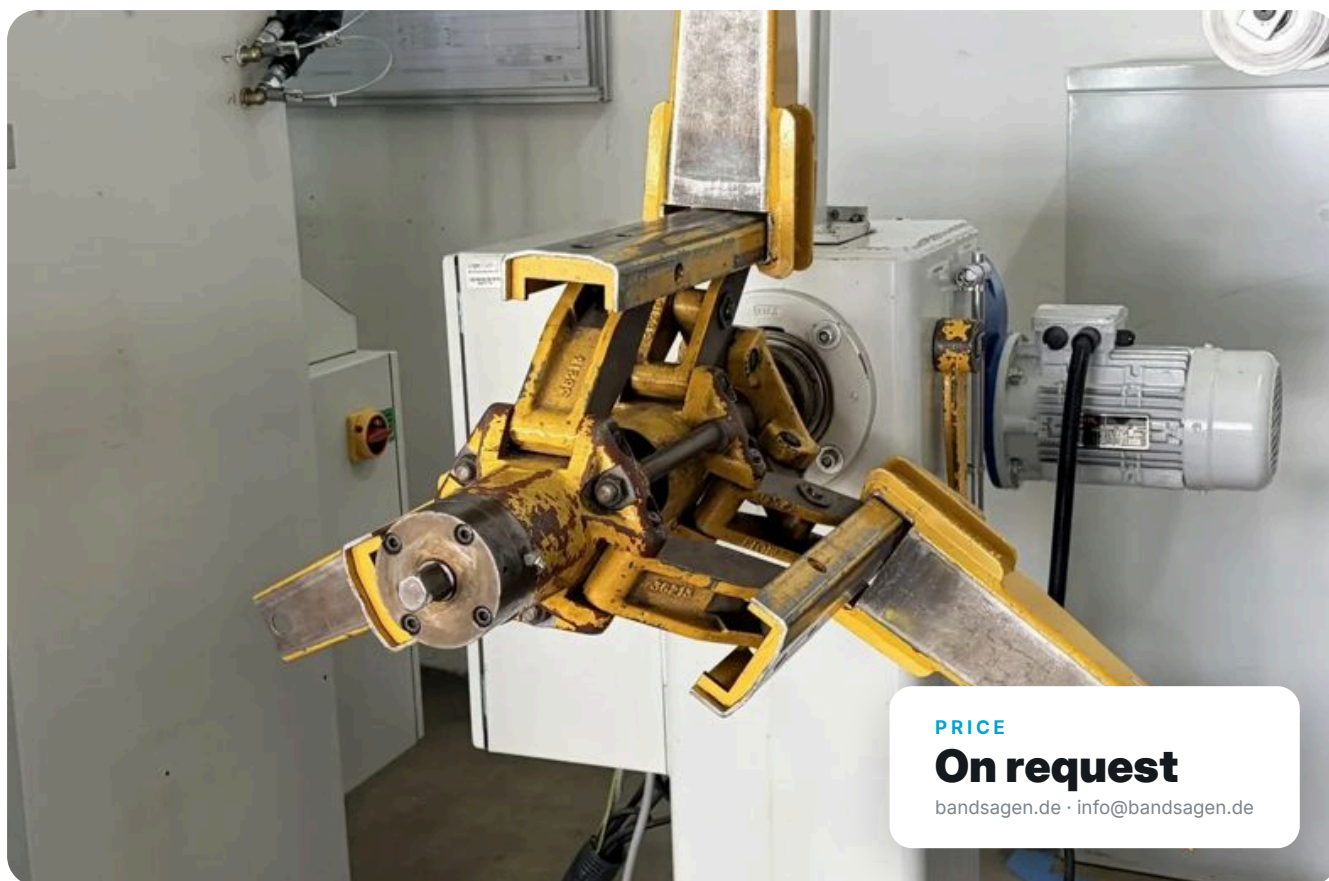


USED · AVAILABLE NOW

SOPREM PRECISION COIL FEEDING LINE

1000 kg, Loop Control, Strip max. 0,5 x 160 mm



PRICE

On request

bandsagen.de · info@bandsagen.de

YEAR

2003

REEL SPEED:

2-20 rpm

MAX STRIP WIDTH:

160 mm

MAX COIL WEIGHT:

1000 kg

COIL OUTER Ø:

max 1000 mm



40

YEARS IN MACHINERY

2,500+

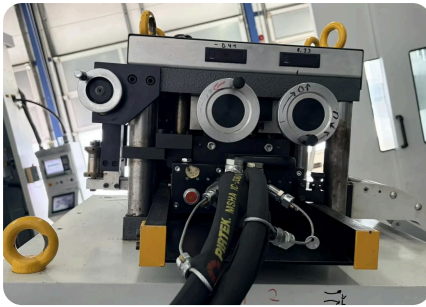
MACHINES DELIVERED

102

COUNTRIES

Specifications

TECHNICAL DATA · SOPREM PRECISION COIL FEEDING LINE

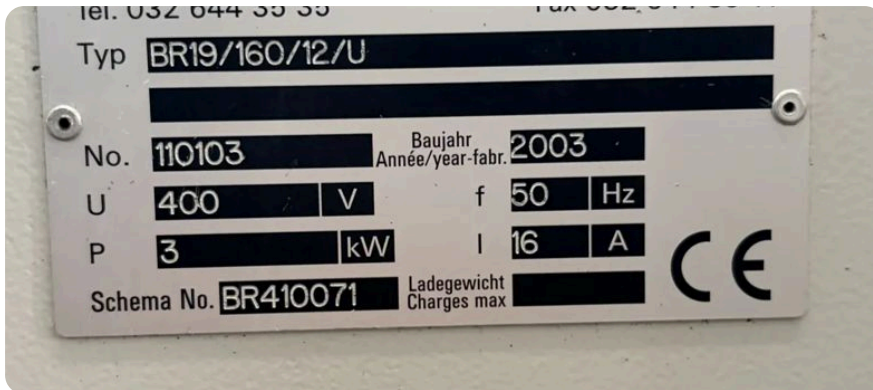
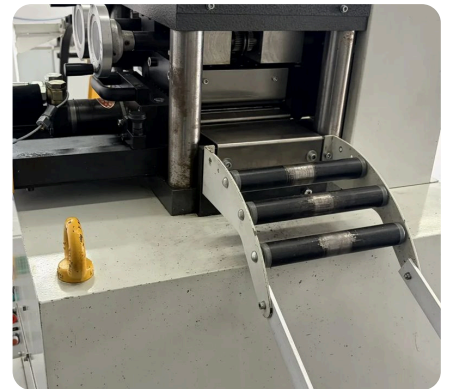


Decoiler / Coil Reel (Haspel)	H1000/1000ZV/10M/LK.LF/N1/G
Serial No. (nameplate):	110103
Max coil weight:	1000 kg
Coil outer Ø:	max 1000 mm
Coil inner Ø:	375–520 mm
Reel speed:	2–20 rpm
Motor:	KSMV 90L (4), 1.5 kW, 1400 rpm
Gearbox:	RMI 110 FL LCB, ratio i = 70
Slip clutch:	set to 400 Nm
Strip sensing:	floor contact plate (loop control)
Precision Band Straightener (Richtwerk)	BR19/160/12/U
Function:	straightens coil curvature before the press
Max strip thickness:	0.5 mm
Max strip width:	160 mm
Drive:	hydraulically driven precision straightening unit
Hydraulics:	~180 L tank, oil per ISO 48 (48 cSt @ 40 °C — e.g. BP SHF 46 Bartran / Mobil DTE 25)
Electrical Supply	400 VAC, 50 Hz, 3-phase + neutral + earth
Rating:	25 A pre-fuse

The machine

DESCRIPTION & PHOTOS

SOPREM Precision Coil Feeding Line (Decoiler + Straightener) — 2003. Complete matched feeding line for thin precision strip, ready to pair with a small high-speed stamping press. Decoiler — Type H1000/1000ZV/10M/LK.LF/N1/G (S/N 100103). Max coil weight: 1000 kg. Coil Ø: 1000 mm outer / 375–520 mm inner. Reel speed: 2–20 rpm, 1.5 kW drive. Straightener — Type BR19/160/12/U (S/N 110103). Strip capacity: up to 0.5 mm thick × 160 mm wide. Hydraulically driven precision straightening unit. Both units built 2003 · 400 V / 50 Hz · synchronized line with E-stop interlink to downstream press · Made in Switzerland.



Silicon Plus

SAWS & PRESSES · SINCE 1986

Used high-speed presses, coil handling and IDEAL band saw blade welders — inspected under power in our own workshop and shipped worldwide.



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NOXON

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SANGIACOMO

MILLUTENSIL



40

YEARS IN MACHINERY

2,500+

MACHINES DELIVERED

102

COUNTRIES