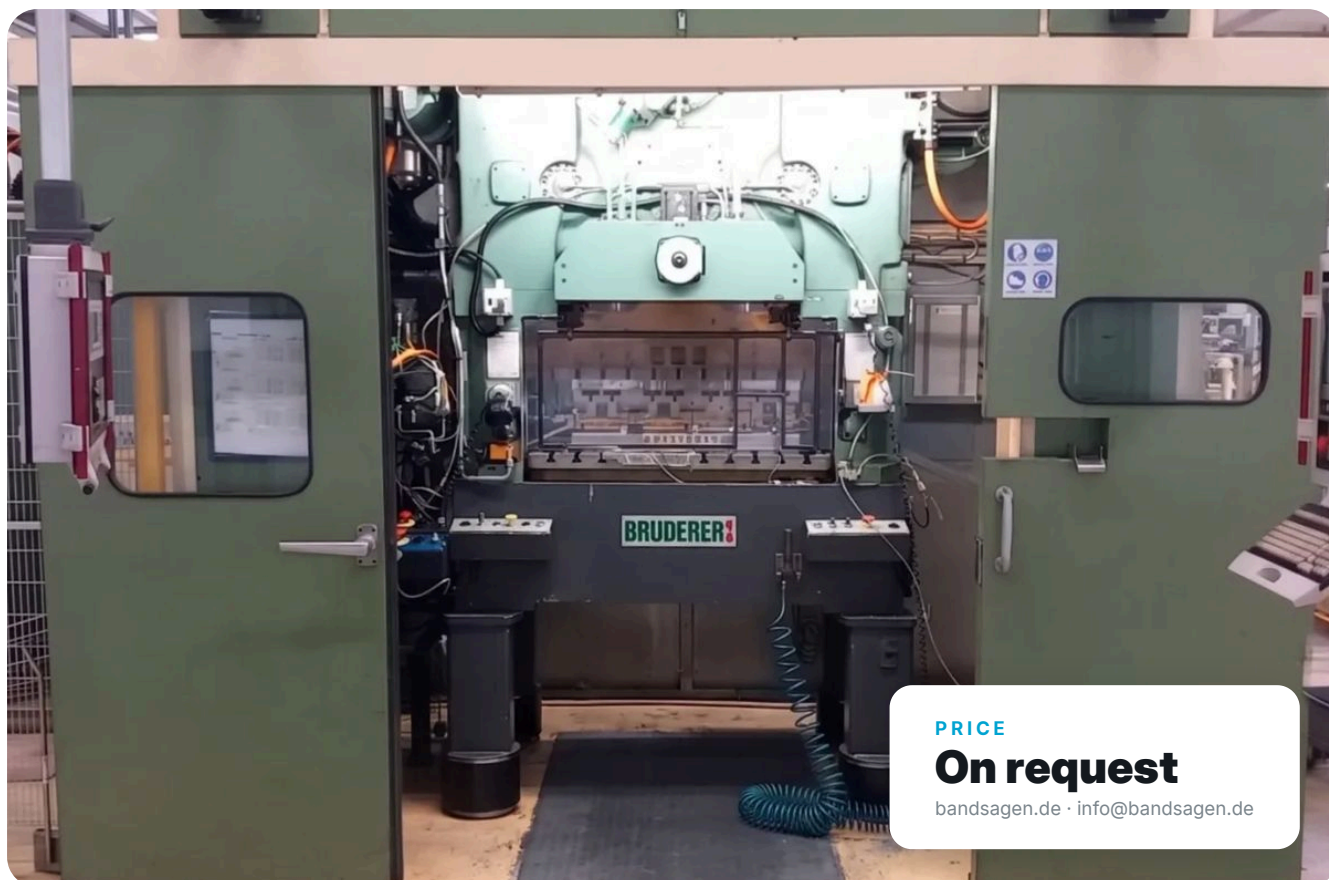


USED · AVAILABLE NOW

BRUDERER BSTA 500-110B

High Speed Automatic Stamping Press



YEAR

2008

NOMINAL FORCE:

500 kN (50 tons)

MAX. STRIP WIDTH:

70 mm per track

FEED ANGLE:

variable



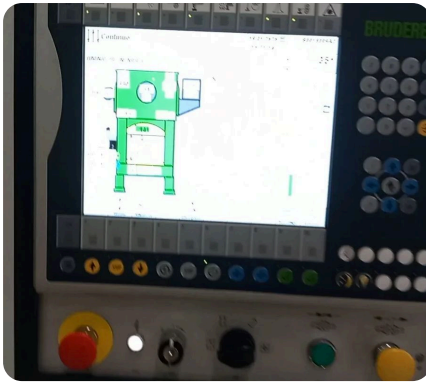
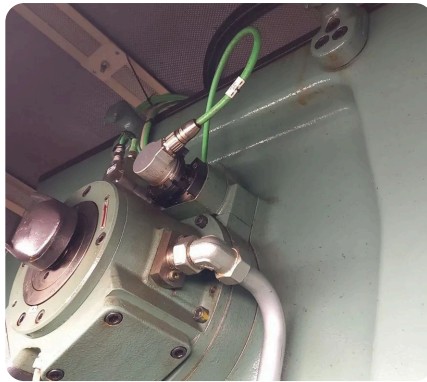
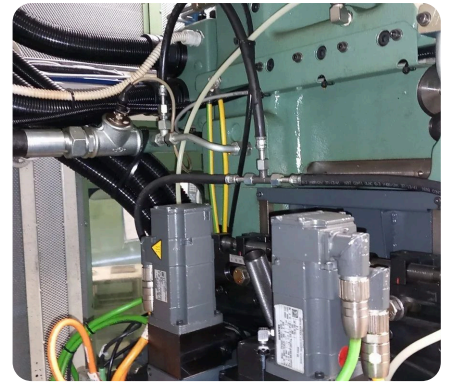
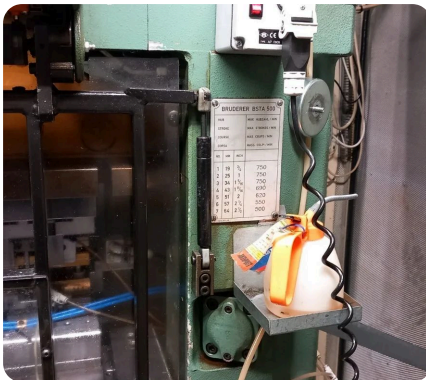
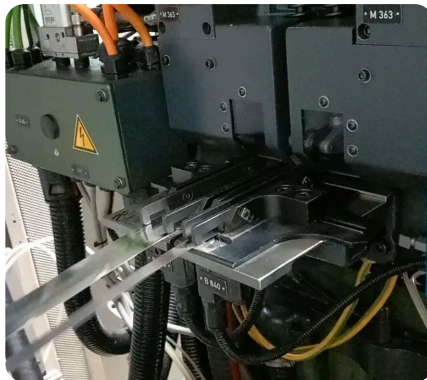
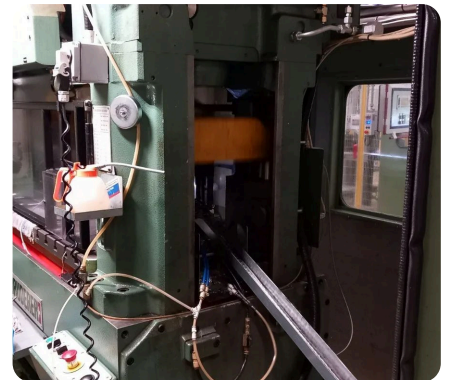
40
YEARS IN MACHINERY

2,500+
MACHINES DELIVERED

102
COUNTRIES

Specifications

TECHNICAL DATA · BRUDERER BSTA 500-110B

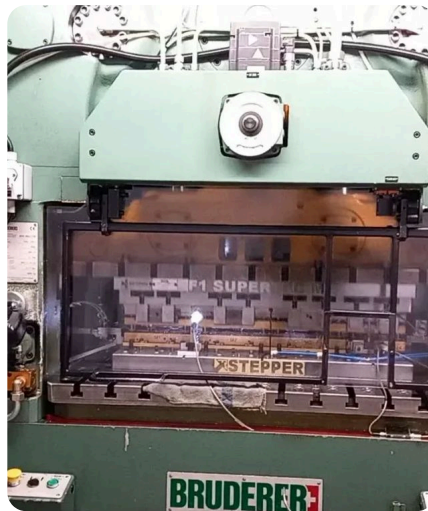
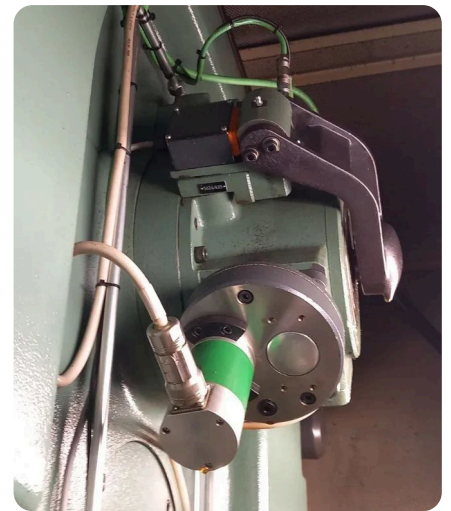
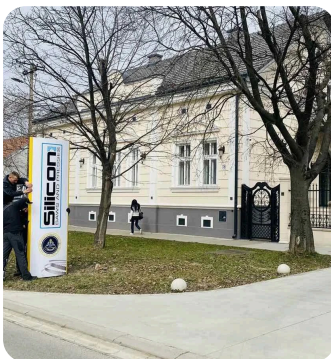


Nominal force:	500 kN (50 tons)
Year of manufacture:	2008
Stroke rate:	100–750 spm (variable)
Adjustable stroke:	19 / 25 / 34 / 43 / 51 / 57 / 64 mm
Ram height adjustment:	64 mm
Press table area:	1080 x 650 mm
Control:	B2, IPC-based touch-screen press control, programmable memory for fast retooling
BSV 75T	DOUBLE SERVO FEEDER
Type:	tandem dual-feed servo unit, independently controlled tracks
Max. strip width:	70 mm per track
Max. material thickness:	2 mm
Feed length:	variable, freely programmable
Feed angle:	variable
Pilot release angle:	variable

The machine

DESCRIPTION & PHOTOS

The distinguishing feature of this press is its feeding concept: there are no clamping or gripper bars, the strip being held by driven feed rollers during stamping. It is designed for parallel advancing of two strips, or for feeding pre-profiled and pre-stamped strip. Press: nominal force 500 kN (50 tons), year of manufacture 2008, stroke rate 100-750 spm variable, adjustable stroke 19 / 25 / 34 / 43 / 51 / 57 / 64 mm, ram height adjustment 64 mm, press table area 1080 x 650 mm. Feeder: BSV 75T tandem dual-feed servo unit; feed length, feed angle and pilot release angle are all variable and freely programmable. Control: B2, IPC-based touch-screen press control with programmable memory. The complete specification is set out in the table on this page. Bruderer BSTA 500-110B, reference number 37026.



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