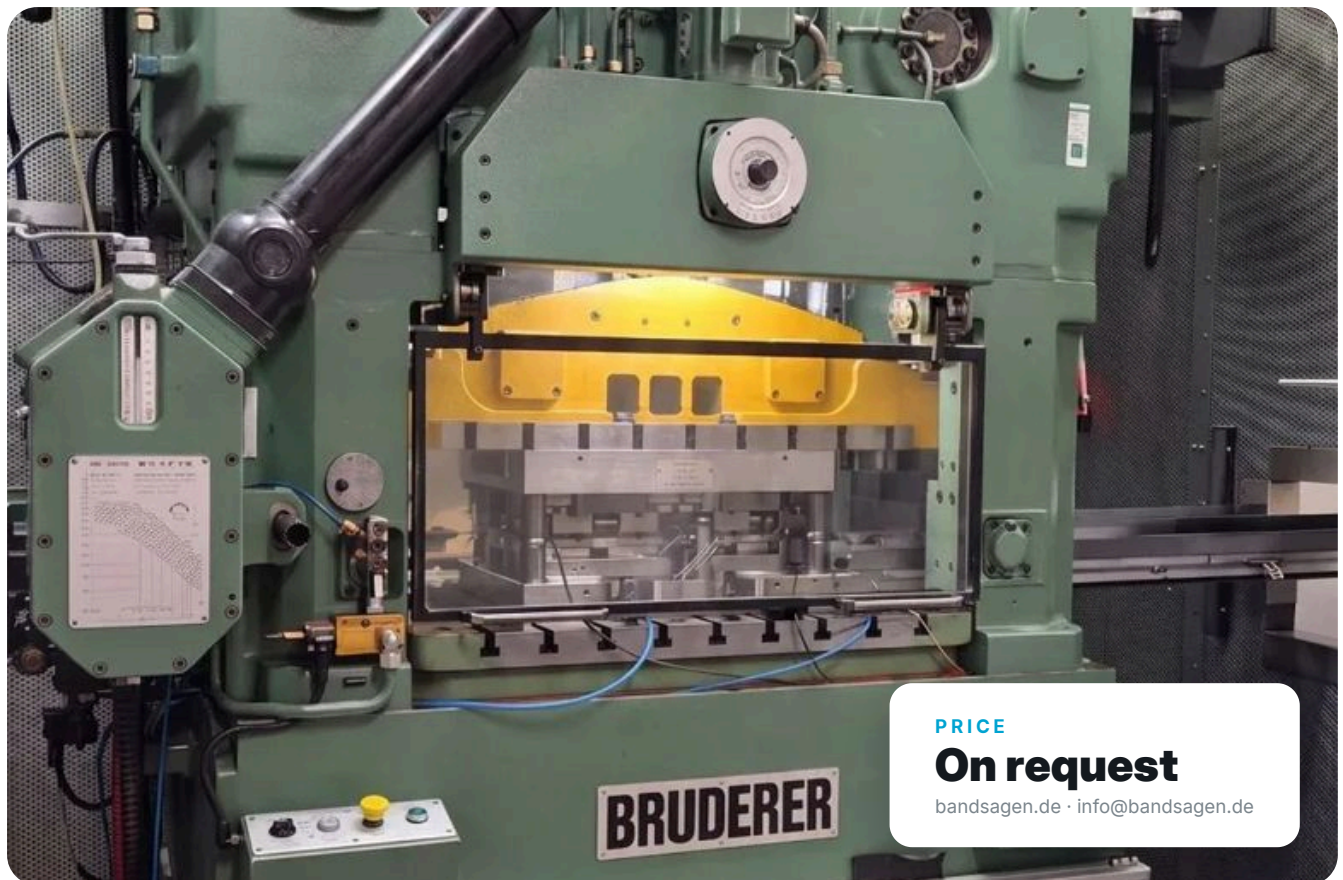


USED · AVAILABLE NOW

BRUDERER BSTA 50 UL

High Speed Automatic Stamping Press



PRICE

On request

bandsagen.de · info@bandsagen.de

YEAR

1995

NOMINAL FORCE

500 kN (50 tons)

ADJUSTABLE STROKE

16–51 mm

MAX. STRIP WIDTH

203 mm

WEIGHT

approx.



40

YEARS IN MACHINERY

2,500+

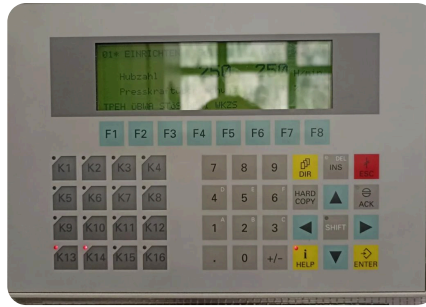
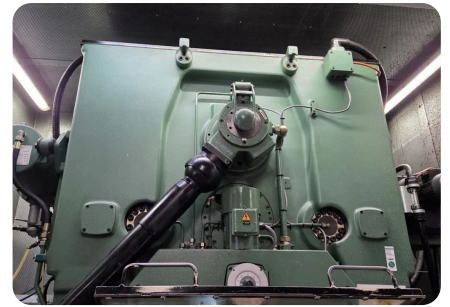
MACHINES DELIVERED

102

COUNTRIES

Specifications

TECHNICAL DATA · BRUDERER BSTA 50 UL

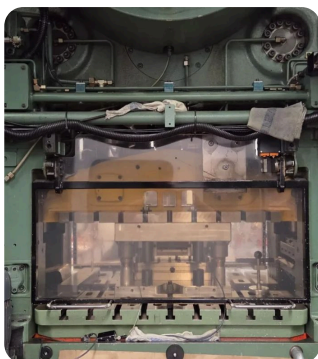
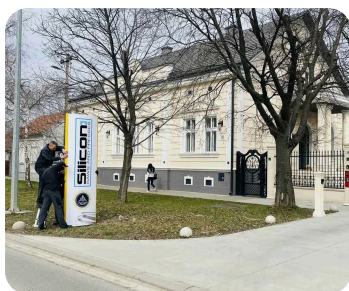


Nominal force	500 kN (50 tons)
Tool monitoring	Unidor
Stroke rate	100–1120 strokes per minute (variable)
Strip feeder	Bruderer BBV 202/120
Adjustable stroke	16–51 mm
Tool max length	950 mm
Main drive	22 kW
Power supply	400 V / 50 Hz
Table area	940 x 580 mm
Strip inlet height (adjustable)	50–140 mm
Max. strip width	203 mm
Max. material thickness	4 mm
Machine dimensions	3100 x 2700 x 1800 mm
Weight	approx. 8,150 kg
Operating hours (main drive)	42.000 h

The machine

DESCRIPTION & PHOTOS

The BSTA 50UL is a Bruderer high-speed precision stamping press rated at 500 kN (50 tons) nominal force, engineered for continuous progressive-die production at variable stroke rates from 100 to 1,120 strokes per minute. The press is equipped with a Bruderer BBV 202/120 strip feeder, delivering strip widths up to 203 mm and handling material thicknesses up to 4 mm. Adjustable stroke is 16 and 51 mm, with strip inlet height adjustable across a 50–140 mm range to accommodate varying tooling and material profiles.



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40
YEARS IN MACHINERY

2,500+
MACHINES DELIVERED

102
COUNTRIES