Silicon SAWS AND PRESSES 40 YEARS

Machine offer · October 2026

Ref. 35926

REFURBISHED · AVAILABLE NOW

BRUDERER BSTA 25

High Speed Automatic Press

PRICE

On request

bandsagen.de · info@bandsagen.de

YEAR	REFURBISHED	NOMINAL PRESS FORCE:	STROKE RATE:	BOLSTER
1980	2026	250 kN (25 tons)	100 – 1,500 SPM	530 × 5

40 YEARS ANNIVERSARY

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Specifications

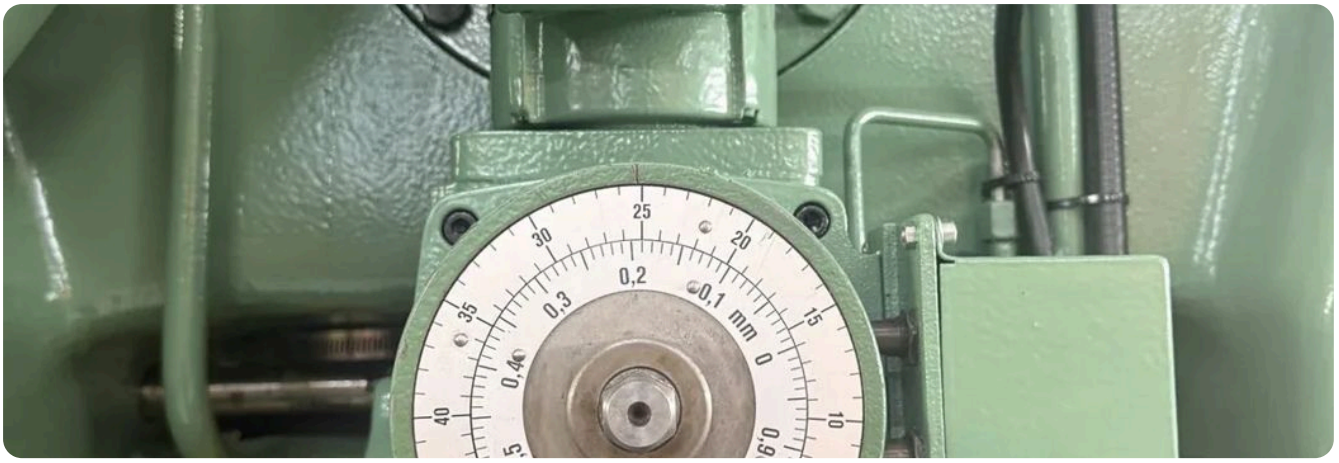
TECHNICAL DATA · BRUDERER BSTA 25

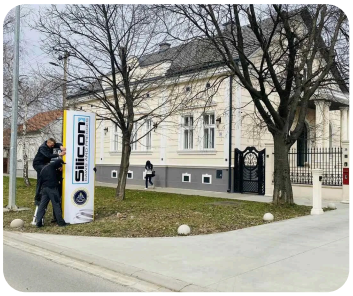
Make and Model:	Bruderer BSTA 25
Nominal press force:	250 kN (25 tons)
Stroke rate:	100 – 1,500 SPM
Adjustable stroke:	13 / 16 / 19 / 25 / 32 / 38 mm
Ram/slide adjustment:	51 mm
Shut height range:	230 – 281 mm
Bolster/table area:	530 × 530 mm
Longitudinal passage between uprights:	540 mm
Lateral strip passage:	200 mm
Machine weight: approx.	4,800 kg
Machine dimensions (L × W × H):	2,055 × 1,355 × 2,620 mm
Feeder	Bruderer BBV 202/120
Type:	Synchronized mechanical roll feeder
Max. strip width:	200 mm
Max. feed pitch:	120 mm
Feed angle:	180°

The machine

DESCRIPTION & PHOTOS

Swiss-built press for high-volume production of precision stampings such as connectors, contacts and fine blanked parts. The 4-column monoblock frame runs on a hydrostatic variable-speed drive with a pneumatic clutch and brake, while a circulating oil lubrication system with oil pump and oil cooler serves the drive train. This unit dates from 1980 and has been refurbished. The full specification is listed in the table on this page. The key figures are 250 kN (25 tons) nominal force, a stroke rate of 100 - 1,500 SPM, a bolster area of 530 x 530 mm and an adjustable stroke of 13 / 16 / 19 / 25 / 32 / 38 mm, with 51 mm of ram adjustment and a shut height range of 230 - 281 mm. Strip is handled by a Bruderer BBV 202/120 synchronized mechanical roll feeder taking up to 200 mm width at a 120 mm pitch, with a 180 degree feed angle.





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